# HCS

HART<sup>®</sup> Concentrator System

HART-to-MODBUS RTU Converter

## MOORE INDUSTRIES WORLDWIDE

September 2010

## Description

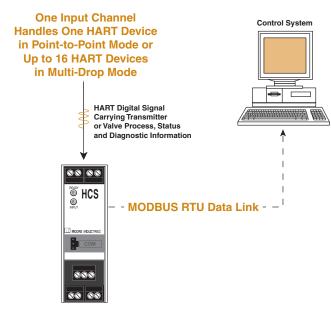
The HCS HART Concentrator System converts a HART digital signal to a serial (RS-485 or RS-232) MODBUS RTU communication protocol. This allows HART transmitters and valves to interface directly with MODBUS-based monitoring and control systems.

#### Operates in Point-to-Point and Digital Multidrop HART Networks

In point-to-point HART mode, the HCS is set to monitor a single instrument. All process and diagnostic data carried on the HART data string is converted to MODBUS RTU.

**Up to 16 HART Devices Per HCS**—In a digital multidrop HART network, up to 16 HART instruments digitally communicate on the same wires. The HCS can be set to monitor any or all instruments and/ or valves within the network. Only one MODBUS address, and one communication link (such as twisted wire pair), is needed to send the process and diagnostic data from up to 16 HART devices to a MODBUS host.

Figure 1. The HCS economically converts HART to serial MODBUS RTU (RS-485 or RS-232) protocol.





The HCS features a metal, RFI resistant housing that snaps onto standard DIN-style rails.

## Features

#### • Works with every HART-compatible device.

- The HCS handles smart multivariable mass flow, pressure, pH and temperature transmitters; coriolis, magnetic, ultrasonic and vortex flow meters; radar and hydrostatic level transmitters; and valve positioners and damper operators.
- Monitor primary and non-primary variables. All HART process information, including primary, second, third and fourth process variable data is converted to MODBUS RTU and available to the MODBUS host system.
- Monitor HART instrument diagnostics. Using the Field Device Status Byte data that is available in HART's digital information, the HCS can transmit, via MODBUS RTU, diagnostic data including smart device configuration changed; primary and non-primary variables out of limits; primary variable analog output fixed; cold start; field device malfunction; and more HART status data available.
- PC-programmable with Windows<sup>®</sup> software. From a single screen, you can choose, and then view to confirm, all of your application specific operating parameters from a PC.

Certifications

CE :

CE Conformant – EMC Directive 2004/108/EC EN61326

\* HART is a registered trademark of the HART Communication Foundation

## **Specifications**

Performance Input Accuracy: Reflects the accuracy of the HART field device Input Impedance: Transmit Mode: 150 ohms; Receive Mode: Less than 5 kohms Isolation: 1000Vrms between case, input, output and power terminals and will withstand 1500Vac dielectric strength test for one minute continuous with no breakdown Power Supply: 9-30Vdc +TX Power Supply: 23.2Vdc ±3%@24mA Digital Response Time: Equals the combination of the HART response time and the MODBUS response time: the HART delay is defined by the HART protocol as 500msec in normal mode and 333msec in burst mode; the MODBUS response time depends on how fast and how often a **MODBUS Master requests** data from the HCS: the data request to response time is 50msec Output Type: Standard MODBUS RTU protocol

interface over RS-485 (parameters as specified in U.S. Standard EIA-RS485) or RS-232 (parameters as Performance specified in U.S. Standard (Continued) EIA-RS232) **Output Protection:** Transient protection on output Address Range: Configurable from 1 to 247. Unit will assume a MODBUS address of 01 by default Baud Rate: Interface supports the following: 300, 600, 1200, 2400, 4800, 9600 and 19.2k. MODBUS interface will support even, odd and no parities. Unit will assume a baud rate of 9600 and no parity by default. Transmission Range: Using 24AWG twisted pair wiring and RS-485, maximum of 2 mi. (3.2km) @ 4800 baud or less; maximum of 1 mi. (1.6km) @ 9600 baud: maximum of .05 mi. (0.8km) @ 19200 baud Character Format: One start bit, 8 data bits and one stop bit Data Format: User-selectable Standard LSW (Least Significant Word) or Swapped MSW (Most Significant Word). Unit will assume Standard LSW by default **Power Consumption:** 

1.5W, nominal; 2W@24Vdc maximum for units using transmitter excitation to supply loop power to a 2-wire instrument

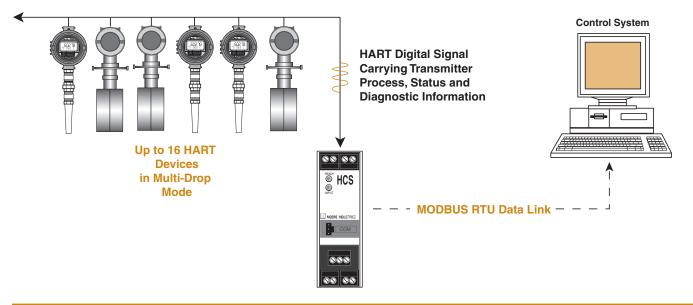
Indicators LED Type: Dual color red/green indicate: INPUT LED: Input is present and normal (green); input signal is not found (red) **READY LED: Instrument** is ready for operation and configuration (green); instrument has encountered an internal problem (red) Ambient Operating & Storage Range: Conditions -40°C to +85°C (-40°F to +185°F) **Relative Humidity:** 0-95%, non-condensing **RFI/EMI** Immunity (Standard): 10V/m@80-1000MHz, 1kHz AM, when tested according to IEC61326 **RFI/EMI Immunity** (with -RF Option):

20V/m@80-1000MHz, 1kHz, when tested according to IEC61326 **Noise Rejection:** Common

Mode: 100dB@50/60Hz

Weight 290 g (10.2 oz)

Figure 2. Only one communication link, and one MODBUS RTU address, are needed to send the process and diagnostic data from up to 16 HART devices long distances to a host computer-based system.



### HART<sup>®</sup> Concentrator System HART-to-MODBUS RTU Converter

## **Ordering Information**

Unit	Input	Output	Power	Options	Housing
HCS HART Concentrator System	<b>HART</b> Accepts a HART digital protocol input directly from a smart HART transmitter or from a valve positioner	MB485 MODBUS RTU (RS-485) serial data port MB232 MODBUS RTU (RS-232) serial data port	<b>9-30DC</b> ±10%	<b>-RF</b> Enhanced RFI/EMI protection (see "Specifications" for details)	<b>DIN</b> Universal DIN-style housing mounts on 32mm (EN50035) G-type and 35mm (EN50022) Top Hat DIN-rails

To order, specify: Unit / Input / Output / Power / Options [Housing] Model Number Example:

HCS / HART / MB485 / 9-30DC / -RF [DIN]

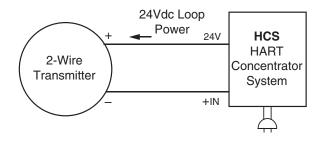
## Accessories

Each HCS order comes with one copy of our Intelligent PC Configuration Software (Windows<sup>®</sup> 98, 2000, NT and XP compatible) and a configuration cable. Use the chart below to order additional parts.

Part Number <b>750-75E05-01</b>	HCS Intelligent PC Configuration Software (One copy provided free with each order)
Part Number 803-053-26	HCS Configuration Cable for use in connecting the HCS to the PC comm port (one cable provided free with each order)
Part Number <b>208-836-00</b>	<b>USB Cable</b> designed to connect the HCS with any PC USB port (optional)

### **Powers a 2-Wire Transmitter**

The HCS can provide transmitter excitation (24Vdc loop power) to one 2-wire transmitter it is monitoring. This saves the cost of specifying and installing an additional instrument power supply.



*Figure 3.* In just minutes, you can set up the HCS using our single window Intelligent PC Configuration Software.

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Program Status Monitoring	HART   MODBUS   HART Devices 1		Status of HART Devices
HCS Status	Number of HART Devices	HART Devices Address	Primary Variable
HCS OK	HART 16	Device 1 0	Device Malfunction
Slave Device Malfunction	_	Device 2 1	744.440 OHMS
	Communications Settings	Device 3 2	16.077 DEG C
HCS Tag	Master Mode	Device 4 3	16.247 DEG C
	Primary C Secondary	Device 5 4	61.011 DEG F
·	Number of Retries 1	Device 6 5	61.796 DEG F
HCS Device Info Device ID: 0 HW/ Rev: 1.0		Device 7 6	3919.835 OHMS
		Device 8 7	3917.752 OHMS
SW Rev: 4.0 Prog Date: 6 Aug 2008		Device 9 8	973.490 OHMS
Trog Date: 0 Mag 2000	Additional Status	Device 10 9	3917.521 OHMS
Progress	Acquire Additional Status	Device 11 10	486.395 OHMS
		Device 12 11	3915.908 OHMS
		Device 13 12	485.996 OHMS
Communications		Device 14 13	486.703 OHMS
Communications DK		Device 15 14	975.063 OHMS
۲		Device 16 15	974.167 OHMS

### **PC-Programmable in Minutes**

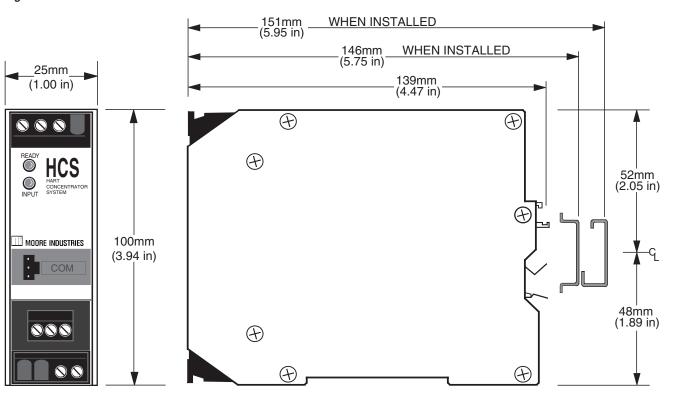
All operating parameters configure quickly and easily using our Intelligent PC Configuration Software. Configurations can be saved, and quickly downloaded to other HART Concentrator modules.

#### Programmable functions include:

- HART Parameters—Instrument (HART) address to monitor, Normal or Burst mode, and Primary/Secondary Master.
- **MODBUS Parameters**—MODBUS address, baud rate, parity, floating point word order and register grouping.

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#### Figure 4. Installation Dimensions



#### Table 1. Terminal Designations

	Top Terminals (Left to Right)			
Input	T1	T2	Т3	Т4
	+TX	+IN	–IN	Not Used
MODBUS Output	Mido (Le			
	M1	M2	M3	
RS-485	А	В	S	
RS-232	ТΧ	RX	GND	

	Bottom Terminals (Left to Right)			
Power	B1	B2	B3	B4
	Not Used	Not Used	(+) DC	(–) DCC

KEY:	+TX = Power for 2-Wire transmitter +IN = Positive input -IN = Negative input	A = A MODBUS B = B MODBUS S = S MODBUS (+)DC = Positive power input (-)DCC = Negative power input

NOTE: 1. Terminal blocks can accommodate 14-22 AWG solid wiring.

2. Tighten terminals to four inch-pounds (maximum).



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