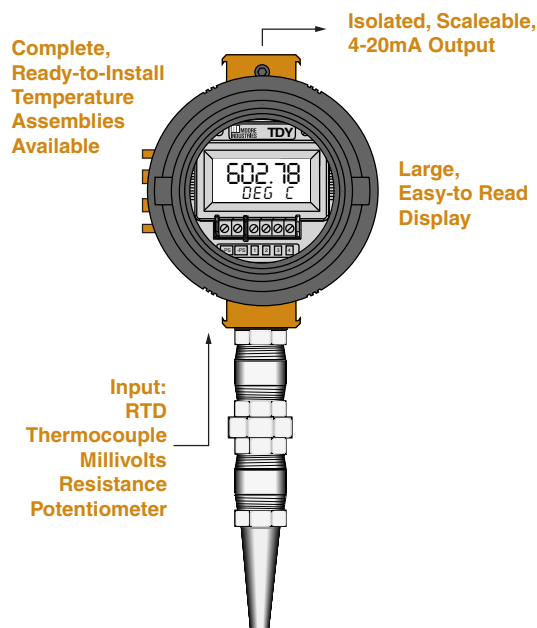**MOORE INDUSTRIES**®

Description

Moore Industries' universal TDY PC-Programmable Temperature Transmitter features a large integral display that shows real-time process status and valuable loop diagnostic information. Combining smart digital technology with advanced analog operation, the TDY delivers superior reliability, accuracy and ease of use.

The 2-wire (loop-powered) TDY programs in a minute or less to accept direct inputs from:

- **22 RTD Types**
  (2, 3, or 4-wire; Pt, Cu, or Ni;
  10 to 1000 ohms)

- **9 Thermocouple Types**
  (J, K, E, T, R, S, B, N and C)

- **Direct Millivolt Sources**
  (-50 to 1000mV)

- **Resistance & Potentiometer Devices**
  (0 to 4000 ohms)

The TDY converts the input to an accurate 4-20mA output that is both linear and input scaleable–ready to interface to readout instruments, recorders, DCS units and other computer-based SCADA systems.

Available in a variety of mounting styles, the TDY installs quickly and easily on a pipe or surface in the field, or on DIN rail and relay track in an multi-unit enclosure or cabinet.

Figure 1. Our ready-to-install TDY temperature assemblies include your choice of enclosure, sensor, thermowell and fittings in one easy-to-order package.

Complete, Ready-to-Install Temperature Assemblies Available

Isolated, Scaleable, 4-20mA Output

Large, Easy-to Read Display

Input:
RTD
Thermocouple
Millivolts
Resistance
Potentiometer

Features

- **Exceptional accuracy.** The TDY provides the highest accuracy (up to ±0.05°C) for your critical process applications.

- **Easy-to-read, customizable display.** The TDY's large display features alphanumeric characters that can be read easily in the field. It can be customized to display the input, output, or toggle between both.

- **Auto decimal point.** The TDY makes the most of its display area by automatically adjusting the decimal point in response to the number of digits required to represent the process variable being measured.

- **Sets up in a minute or less.** The ideal universal plant standard, our TDY offers dozens of input, output, and operation choices, and still configures fast from a single software window.

- **Fast measurement cycle.** Delivering output updates at least 8 times per second, these transmitters are twice as fast as comparable microprocessor-based instruments.

Certifications

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235-710-07E

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TDY
PC-Programmable
Temperature Transmitter with Display

Universal Solution

With the TDY, there's no need to specify and stock an array of single-function instruments. It's the perfect solution:

- Simplify gathering information in the field or control room with its large, easy-to-read display.

- Convert RTD, T/C, mV, and Ohm signals to the linear 4-20mA needed by an indicator, recorder, PC, PLC, DCS, or similar SCADA system.

- Customize linearization to easily process inputs in non-linear, millivolt input applications.

- Trim input readings directly from sensors to achieve maximum relative accuracy and match performance characteristics with your already-installed hardware.

- Convert signals from weak, low-level signals that allow inaccuracies from plant noise to stable, high-level signals that can withstand long-distance transmission through a noisy plant.

- Use true 4-wire RTD inputs to eliminate signal inaccuracies resulting from inevitable lead wire resistance imbalances.

- Increase DCS accuracy by using transmitters calibrated to a specific temperature range in place of direct DCS inputs that are only capable of measuring readings over the entire range of a sensor.

- Reduce installation costs by replacing expensive and fragile sensor wire runs and costly DCS input cards.

- Compensate for erratic input signals with programmable damping values.

Total Sensor Diagnostics

Our programmable transmitters perform continuous sensor diagnosis. This patented Moore Industries feature can save you from the costly problems of lost production time and hours of troubleshooting by identifying the type and location of the problem.

Monitors Sensor During Operation

If a RTD wire breaks or otherwise stops sending a signal during operation, the transmitter sends the output upscale or downscale (your choice) to warn of trouble.

The TDY instantly displays the type and location of the error. This helps you quickly diagnose the problem. If you do need additional help, our transmitters go even further! When the PC is connected to the TDY loop and an error occurs, the configuration software will display a detailed, plain-English error message.

Figure 2. *Total Sensor Diagnostics saves troubleshooting time.*
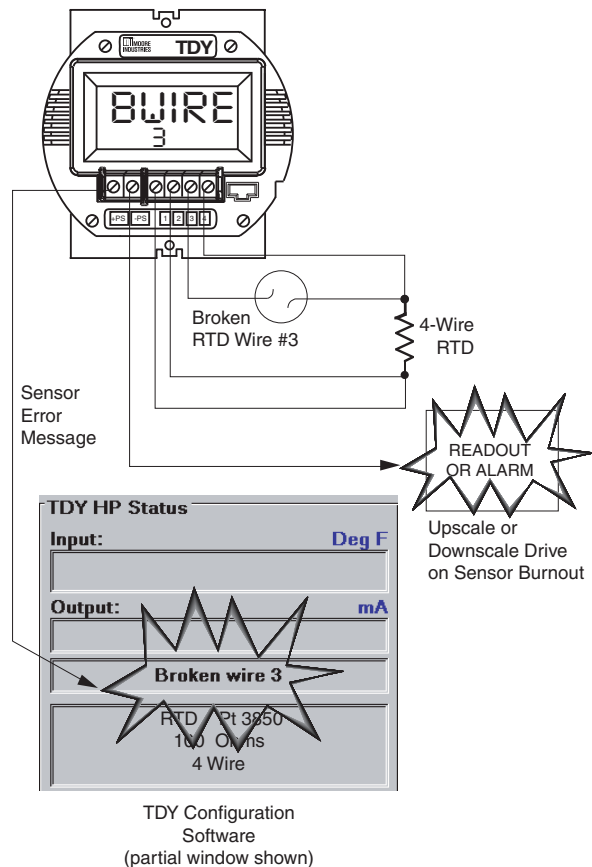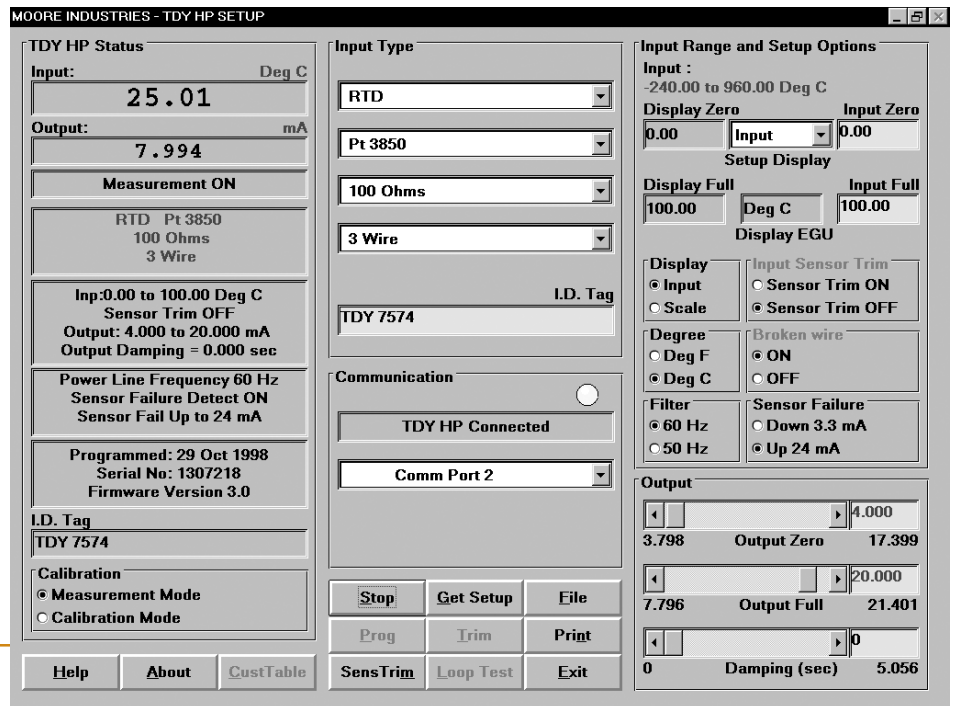
Intelligent Configuration Software

Configuring the TDY is as simple as point-and-click. Custom linearization and trimming capabilities make it an even more valuable tool.

All you need is a PC running Windows®, our TDY Configuration Software and a Configuration Cable (software and cable supplied with each order).

In minutes, you can begin configuring your transmitter's:

Figure 3. *All operating parameters can be set, and then viewed, on a single software screen.*

- •Display type and range (zero and full scale; mV, %, ohms, °F, or °C)

- Input type and range (zero and full scale)

- 4-20mA output range (zero and full scale)

- Reference junction compensation or no reference junction compensation for T/C inputs

- Linearization or no linearization for T/C inputs

- Sensor type

- 50Hz or 60Hz noise rejection

- Broken wire detection ON or OFF for calibration

- Upscale or downscale on sensor burnout

- Custom instrument tag (up to 40 characters)

- Custom input linearization (up to 85 points)

- Custom input trimming to actual sensors

- Loop test fixed output for easy calibration of other instruments in the loop

- Damping time for erratic signal compensation (0-5 seconds)

Digital Trimming Enhances Accuracy
A single click of the mouse "captures" the actual sensor input zero or full scale. Scaling values can be entered directly from the PC. Using the on-screen adjustments for output, Zero Scale can be set between 3.800 and 17.400mA. Full Scale can span from 7.800 to 21.400mA.

Precise Input Capturing
The TDY Configuration Software will capture the upper and lower range of the sensor with just a click of a mouse.

Custom Tables Ease Linearization Problems
Unusual inputs are no problem for the TDY. Not when it is so easy to use the Configuration Program's straight-forward interface to build a custom, 85-point linearization table (mV input type only).
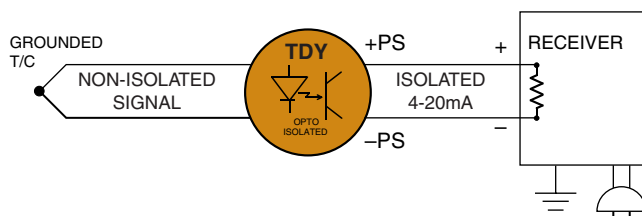
Output Damping Ensures Stable Output
If your sensor is prone to step increments and decrements, use the TDY to lessen the impact on your process. Program a damping value from 0 to 5 seconds, averaging out sensor fluctuations over time and lessening the impact of step changes.

TDY
PC-Programmable
Temperature Transmitter with Display

Specifications

Performance

Input Accuracy:
Refer to Table 1 for standard accuracy specifications. Consult factory for information on advanced accuracy specifications that include sensor matching

Output Accuracy:
±0.03% of input span + input accuracy (For T/C input, also add Reference Junction Compensation Accuracy)

Reference Junction Compensation Accuracy:
±0.45°C

Stability:
T/C inputs 0.13% of maximum span for 2 years; RTD inputs 0.14% of maximum span for 2 years

Isolation:
500Vac/1000Vdc input to output to case

Measurement Cycle:
Output updates at least 8 times per second

Output Response:
256msec, typical, 300msec, maximum, for output to change from 10% to 90% of its scale for an input step change of 0% to 100%.

Ripple: ≤10mVp-p, maximum

Power Supply and Load Effect: Negligible within power and load limits

Over-Voltage Protection: 4V maximum, on input; 48V maximum, on output; 48V reverse polarity protection on output

Performance (Continued)

Output Current Limiting:
24mA for input overrange

Load Capability:
583 ohms@24V, typical;

$$\frac{\text{Supply Voltage - 10V}}{0.024A} = \text{Ohms}$$

Burnout Protection:
Total Sensor Diagnostics are user-selected via Windows®-based configuration software; Upscale to 24mA or Downscale to 3.3mA

T/C Input Impedance:
40 Mohms, nominal

RTD Excitation:
250 microamps, ±10%

RTD Lead Wire Resistance Maximum:
RTD resistance + 2 times the lead wire resistance must be less than 4000 ohms; recommended <35 ohms per wire for 3-wire inputs; <5 ohms per wire for 10 ohm Cu inputs

Display

Type: LCD; Top Row, 10.16mm (0.4 in) high black digits on a reflective background; Bottom Row, 5.72mm (0.225 in) high black digits on a reflective background

Format: Two rows of five alphanumeric characters

Decimal Points:
Automatically adjusting decimal point with a two decimal place maximum (Analog output display is always two decimal places)

Range: -99999 to 99999

Minimum Display Span:
1.00

Ambient Conditions

Operating and Storage Range:
-40°C to 85°C (-40°F to 185°F)

Relative Humidity:
0-95%, non-condensing

Effect of Ambient Temperature on Accuracy:
±0.015% of span per °C change, maximum (+0.001% of resistance reading for RTD inputs)

Effect of Ambient Temperature on Reference Junction Compensation:
±0.015°C/°C change

RFI/EMI Immunity:
20V/m@20-1000MHz, 1kHz AM@80% when tested according to IEC 1000-4-3-1995 with less than 0.5% error of maximum span

Noise Rejection:
COMMON MODE: 100dB, minimum, @50/60Hz
NORMAL MODE: 70dB, typical, @0.2Vp-p, 50/60Hz

Adjustments

All settings made using our Windows®-based configuration program, then stored in non-volatile memory

Weight

HP housing:
178g (6.3 oz)

BH housing:
1.5 kg (3.3 lbs)

D2LC housing:
688g (1 lb, 8.3 oz)

Figure 4. *The TDY stops ground loop problems by delivering total isolation.*

Ordering Information

Unit	Input	Output	Power	Options	Housings
TDY PC-Program-mable Temperature Transmitter with Display	**PRG** Program-mable with supplied Configuration Software (see Table 1 for descrip-tions of available input types; factory configuration available)	**4-20MA** User scaleable with supplied software	**10-42DC 10-30DC** for **-ISC, -ISF, -ISE** and **-NE** options	**-ISC** CSA approved IS **-ISF** FM approved IS **-ISE** ATEX IS approved **-NE** ATEX Type N approved with BH	**BH2NG** 2-Hub, explosion-proof enclosure with glass cover **BH3NG** 3-Hub, explosion-proof enclosure with glass cover **D1LC** 1-Hub, low base, clear cover, NEMA 4X (IP66) enclosure **D2LC** 2-Hub, low base, clear cover, NEMA 4X (IP66) enclosure **HP** Hockey-puck housing and spring clips **DN** Snap-in mounting for HP case on TS-32 DIN rail **FL** Mounting flanges on HP suitable for relay track or screw mounting **FLD** Mounting flanges on HP suitable for 3½" relay track or screw mounting **SB2NG** 2-Hub, Explosion-Proof enclosure with two, ½-inch NPT entry ports and a glass cover **SB2MG** 2-Hub, Explosion-Proof enclosure with two, M20 x 1.5 entry ports and a glass cover **A** suffix indicates SAA/TestSafe (Ex d) Flame-Proof approvals (i.e. BH2NG**A**) **E** suffix indicates ATEX (EEx d) Flame-Proof approvals (i.e. BH2NG**E**) **P** suffix indicates enclosure comes equipped with base plate and U-bolts for mounting on a 2-inch pipe (i.e. BH2NG**P** or SB2MG**P**)

To order, specify: Unit / Input / Output / Power [Housing]
Model Number Example: TDY / PRG / 4-20MA / 10-42DC [BH2NG]

Certifications

FM APPROVED

Factory Mutual Approvals – FM Global
[HP in BH and SB Housings]
Explosion-Proof* –
Class I, Division 1, Groups A*, B, C, D.
Dust-Ignition Proof –
Class II & III, Division 1, Groups E, F, G.
NEMA 4X; **IP66**; T6 @ 60°C$_{Max. Amb.}$
TDY [HP]
Intrinsically Safe –
Class I, II, III, Division 1, Groups A, B, C, D.
Non-Incendive –
Class I, Division 2, Groups A, B, C, D.
Suitable For: Class II, Division 2, Groups F, G.
Class III, Division 2.
T4A@60°C / T5@40°C Max. Amb. Temp.

Canadian Standards Association (CSA)
General (Ordinary) Locations
Intrinsically Safe – [HP]:
Class I, Division 1 & 2, Groups A, B, C, D.
T4A@60°C / T5@40°C Max. Amb. Temp.

SAA **TestSafe (Australian) Approvals:**
Flame-Proof [HP in BH Housing]
Ex d IIC T6@60°C

European Approvals:
CENELEC/ATEX Directive 94/9/EC
[HP in BH Housing]
Intrinsically Safe – ⟨Ex⟩ II 1G EEx ia IIC T4
Type N – ⟨Ex⟩ II 3G EEx nA II T4
T4@60°C Maximum Ambient Temperature
Flame-Proof ⟨Ex⟩ II 2GD EEx d IIC
T6@60°C Maximum Ambient Temperature

CE Conformant – EMC Directive 89/336/EEC
EN 61326

*BH Housing–Group A only: Seal all conduits within 18".

Complete Temperature Assemblies
Free yourself from the hassle of looking around for pieces and parts by ordering a complete assembly with just one order number. To complement our high-quality transmitters, we carry complete lines of RTDs, thermocouples, thermowells, connection heads and fittings.

For accuracy as high as ±0.05°C, have your TDY and sensor calibrated together in our sensor-matching calibration bath.

Sensor-to-Transmitter Matching
The sensor matching process starts by immersing the temperature sensor into stabilized temperature baths. The TDY captures two points from the sensor and stores them in non-volatile memory. It then uses them to compensate for deviations between a sensor's stated linearization curve and its actual measurements. Sensor matching provides you with incredible accuracy at an affordable price. Accuracy varies with the sensor, so contact the factory for information on your sensor type.

Everything You Need is Included...
Each TDY order comes with one copy of our Configuration Software on CD (Windows® compatible). To order additional copies, specify Moore Industries' part number **750-75E05-01**. A TDY Configuration Cable is also included with each order. To order additional or replacement cables, specify Moore Industries' part number **803-040-26**, or **803-039-26** for a cable equipped with its own isolation circuitry.

TDY
PC-Programmable
Temperature Transmitter with Display

Table 1. *TDY Input and Accuracy Table*

Input	Type	α*	Ohms	Conformance Range	Minimum Span	Input Accuracy		Maximum Range
RTD	**Platinum**	0.003750	1000	-50 to 500°C -58 to 932°F		±0.11°C	±0.2°F	-100 to 560°C -148 to 1040°F
		0.003850	100, 200, 300, 400, 500, 1000	-200 to 850°C -328 to 1562°F		±0.21°C	±0.38°F	-240 to 960°C -400 to 1760°F
		0.003902	100, 200, 400 500, 1000	-100 to 650°C -148 to 1202°F	15°C (27°F) for 100 ohms inputs	±0.15°C	±0.27°F	-150 to 720°C -238 to 1328°F
		0.003911	100, 500	-200 to 630°C -328 to 1166°F	10°C (18°F) for 200 ohms inputs	±0.17°C	±0.31°F	-235 to 710°C -391 to 1310°F
		0.003916	100	-200 to 510°C -328 to 950°F	7.5°C (13.5°F) for 500 and 1000 ohms inputs	±0.14°C	±0.25°F	-240 to 580°C -400 to 1076°F
		0.003923	98.129	-200 to 600°C -328 to 1112°F		±0.16°C	±0.29°F	-235 to 680°C -391 to 1256°F
		0.003926	100, 470, 500	-200 to 630°C -328 to 1166°F		±0.17°C	±0.31°F	-235 to 710°C -391 to 1310°F
		0.003928	100	-200 to 850°C -328 to 1562°F		±0.21°C	±0.38°F	-260 to 962°C -436 to 1763.6°F
	Nickel	0.000672	120	-80 to 320°C -112 to 608°F	10°C 18°F	±0.16°C	±0.29°F	-100 to 360°C -148 to 680°F
	Copper	0.000427	9.035	-50 to 250°C -58 to 482°F	100°C 180°F	±1.2°C	±2.16°F	-65 to 280°C -85 to 536°F
Ohms	Direct resistance or Potentiometer	n/a	n/a	0-4000 ohms	30 ohms	±0.4 ohms		n/a
T/C	**J**	n/a	n/a	-180 to 770°C -292 to 1418°F	35°C 63°F	±0.28°C	±0.5°F	-210 to 770°C -346 to 1418°F
	K	n/a	n/a	-150 to 1372°C -238 to 2501.6°F	40°C 72°F	±0.3°C	±0.54°F	-270 to 1390°C -454 to 2534°F
	E	n/a	n/a	-170 to 1000°C -274 to 1832°F	35°C 63°F	±0.26°C	±0.47°F	-270 to 1013°C -454 to 1855.4°F
	T	n/a	n/a	-200 to 400°C -328 to 752°F	20°C 36°F	±0.24°C	±0.43°F	-270 to 407°C -454 to 764.6°F
	R	n/a	n/a	0 to 1768°C 32 to 3214.4°F	50°C 90°F	±0.71°C	±1.28°F	-50 to 1786°C -58 to 3246.8°F
	S	n/a	n/a	0 to 1768°C 32 to 3214.4°F	50°C 90°F	±0.71°C	±1.28°F	-50 to 1786°C -58 to 3246.8°F
	B	n/a	n/a	400 to 1820°C 752 to 3308°F	75°C 135°F	±0.43°C	±0.77°F	200 to 1836°C 392 to 3336.8°F
	N	n/a	n/a	-130 to 1300°C -202 to 2372°F	45°C 81°F	±1.33°C	±2.39°F	-270 to 1316°C -454 to 2400.8°F
	C	n/a	n/a	0 to 2315°C 32 to 4199°F	100°C 180°F	±1.16°C	±2.09°F	0 to 2338°C 32 to 4240.4°F
Millivolts	**DC**	n/a	n/a	-50 to 1000mV	4mV	±0.04mV		-50 to 1000mV

* α values with both 32 and 128-point linearization curves are available. (Lower resolution values provided for compatibility with older units.)

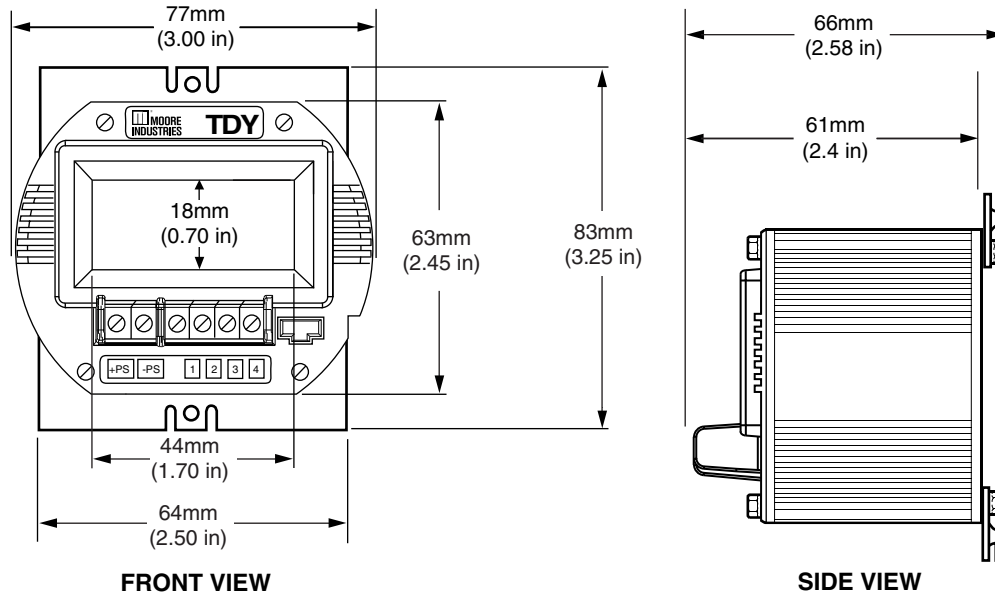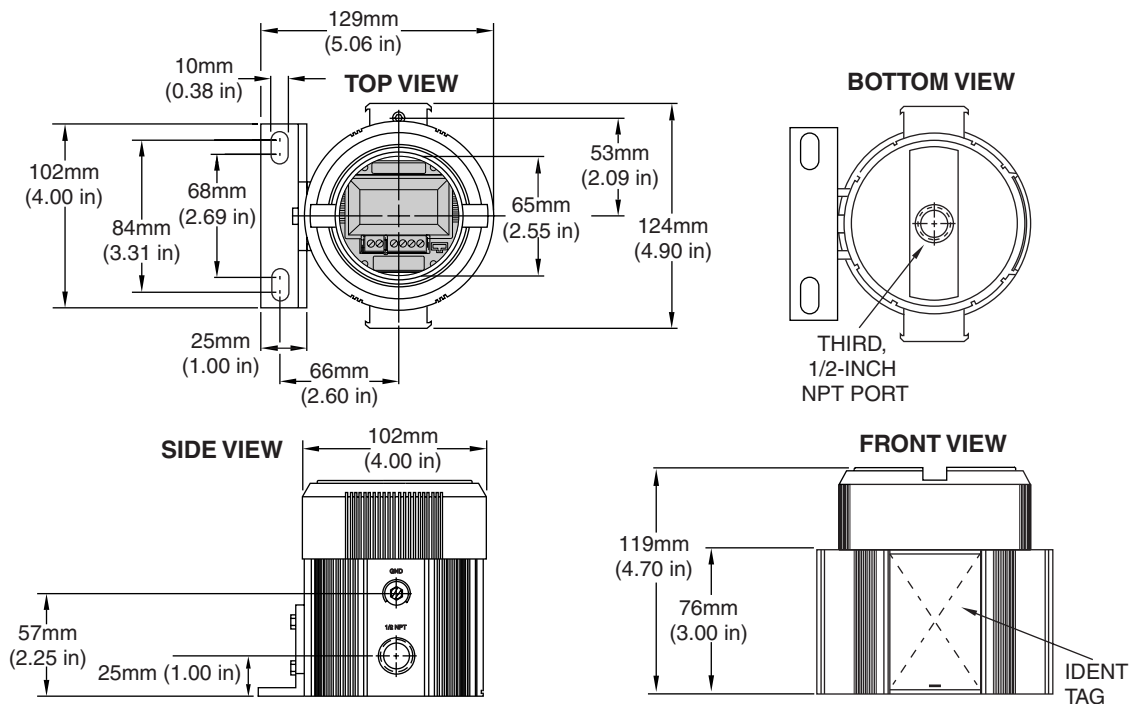**Figure 5.** *Dimensions of the TDY HP housing with mounting flanges*

77mm (3.00 in)
66mm (2.58 in)
61mm (2.4 in)
18mm (0.70 in)
63mm (2.45 in)
83mm (3.25 in)
44mm (1.70 in)
64mm (2.50 in)

FRONT VIEW

SIDE VIEW

Figure 6. *Dimensions of the TDY with the BH explosion-proof enclosure*

129mm (5.06 in)
10mm (0.38 in)
TOP VIEW
BOTTOM VIEW
102mm (4.00 in)
68mm (2.69 in)
53mm (2.09 in)
84mm (3.31 in)
65mm (2.55 in)
124mm (4.90 in)
25mm (1.00 in)
66mm (2.60 in)

THIRD, 1/2-INCH NPT PORT

SIDE VIEW
102mm (4.00 in)
FRONT VIEW
119mm (4.70 in)
76mm (3.00 in)
57mm (2.25 in)
25mm (1.00 in)

IDENT TAG

TDY

PC-Programmable
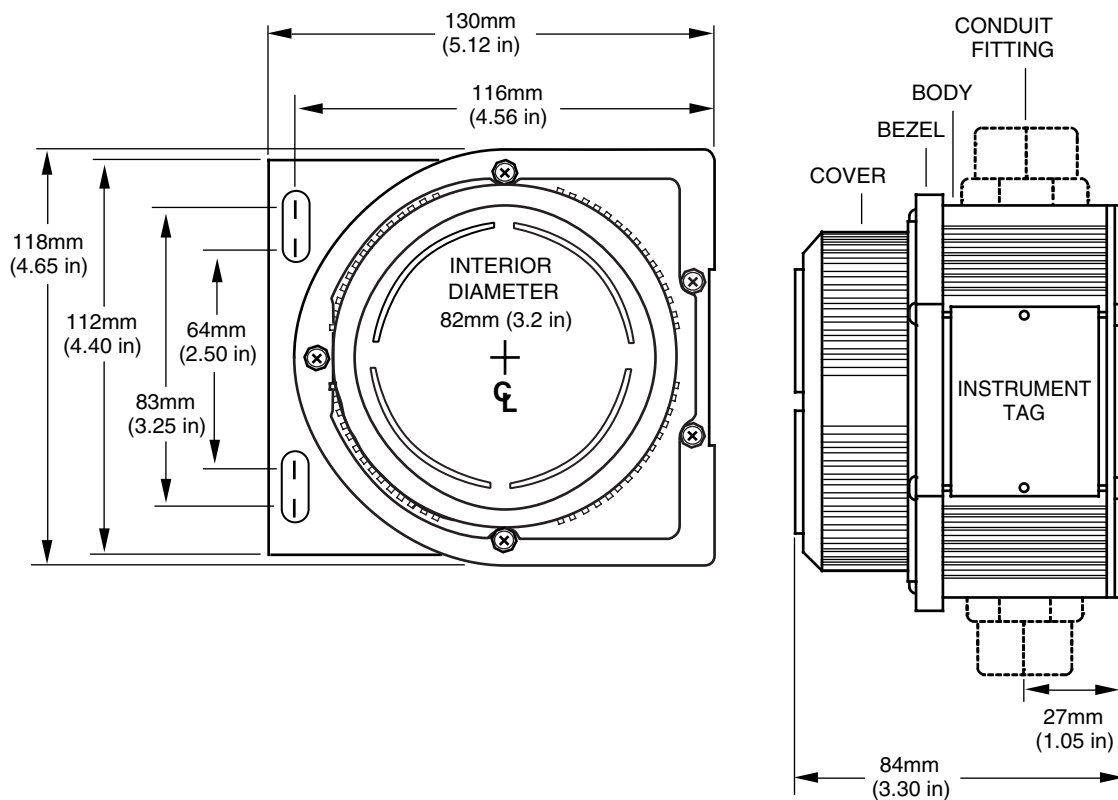Temperature Transmitter With Display

Figure 7. *Dimensions of the TDY D-Box housing*

Figure 8. *Sensor connections for the TDY*