

MOST Logic Controller

The MOST Logic Controller is a rugged, field-mountable control platform intended for those process applications that may have utilized programmable controllers (PLCs) because of their ability to scale to fit smaller applications. Designed for process applications, the MOST Logic Controller provides you with an effective alternative to PLC solutions. Combined with the MTL 8000 Process I/O™ system components, it offers cost savings over control room mounted systems as well as flexible system design and high system availability. A MOST Logic Control system can utilize off-the-shelf HMI packages, including Wonderware, Intellution and Cimplicity.

Applications

The MOST Logic Controller is ideal for all types of process applications, including the following industries: power generation, electrical distribution, food and beverage, chemicals, petrochemicals, water and waste water, oil and gas (especially offshore applications), pipeline, cement and pulp and paper.

Benefits

Cost saving solution

The Logic Controller takes advantage of Windows based object-oriented technology, graphical user interfaces and easy to learn software solutions to reduce process control system life cycle expenditures by 30-40%.

Reduced cable costs

Instrumentation cable pairs terminate locally instead of being run across the plant to the control room. Heavy, expensive sensor cables are replaced by the LAN cable.

Reduced termination costs

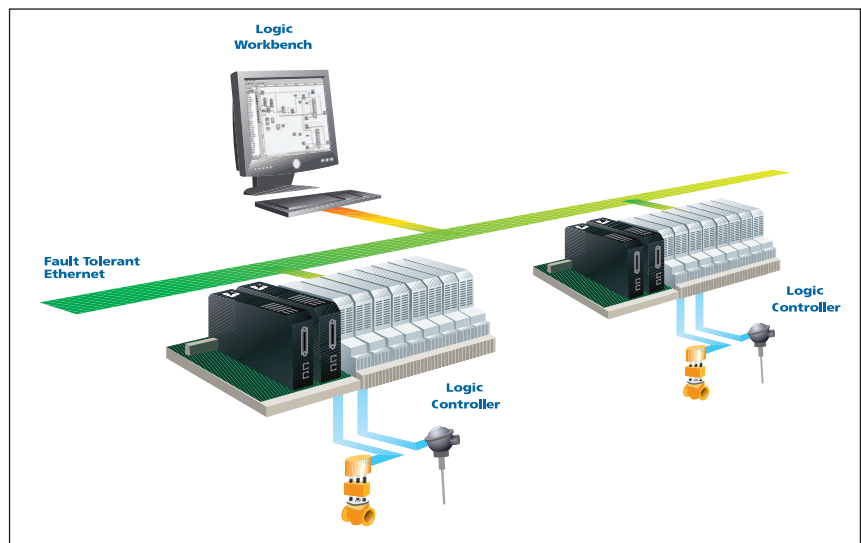
Field wiring goes directly to the I/O terminals in the local field enclosure—no additional cross wiring to marshalling panels. Integrated IS capability mixed with general-purpose signals, together with integral tagging and fusing options, dramatically reduce engineering and design costs.

Flexible system design

Combine analog and discrete modules for maximum flexibility and use of space.

High system availability—easy maintenance

Maximize up-time by incorporating redundant controllers, power supplies and network connections. 'Hot swap' modules, without affecting system operation or re-configuring, even in hazardous areas.



On-line changes

The MOST Logic Controller allows on-line configuration changes during testing, start-up, and maintenance phases. This significantly accelerates system start-up and reduces operation downtime.

IEC 61131-3 programming

Controller Applications are developed in the MOST Logic Workbench, which fully supports the five IEC 61131-3 automation languages: Ladder Diagram (LD), Sequential Function Chart (SFC), Function Block Diagram (FBD), Structured Text (ST), Instruction List (IL), plus Flow Chart and is used to develop, download, simulate, debug, monitor, and edit application programs. It lets you mix programming languages in the same project. Its true Windows™ interface will guide you through development of your project and use of a simulator will allow you to test your programs before startup. Completed applications are then downloaded to the controller.

The Logic Controller platform

The MOST Logic Controller executes your control strategies and manages all control activities for the I/O modules. It provides a tight control loop response, quickly giving a control output in response to input data. It also incorporates a rigorous redundancy model, HART® capability and a fault tolerant Ethernet implementation to manage communications on the control network and deliver reliable system operation in your application. Process I/O™ is a field-mounted distributed I/O system that provides an intelligent interface between field-mounted instrumentation and the MOST Logic Controller. Process I/O™ interfaces to virtually all process signals including HART®, providing a complete solution for your I/O needs.

The complete platform has an environmental specification capable of surviving conditions out in the plant. It is built for harsh process applications, being shock and

vibration resistant, operating over the industrial -40°C to $+70^{\circ}\text{C}$ temperature range that is typically associated with field transmitters, and meeting ISA's stringent G3 corrosion resistance requirements. The Controller and I/O components can all be mounted directly in Division 2/Zone 2 hazardous areas and, when required, can provide a cost effective intrinsic safety solution. Because the system can be mounted in the field, it can also provide extensive cost savings by eliminating the need to wire all sensors back to a central controller. With the MOST Logic Controller and its I/O mounted in the field, the only wiring back to a control room is the high-speed control network.

Redundancy

Redundant controllers can be used for critical control applications. The master/standby pair operate in a rendezvous redundancy mode with frequent status checks to assure a rapid and bumpless transfer to the standby if required. The MOST Logic Controller redundancy model supports on-line configuration and on-line firmware changes, where any updates are shared between controllers in real-time, resulting in an easy to use redundant system.

The MOST Logic Controller also supports LAN redundancy. A fully redundant local area network (LAN) can be provided where each controller has two independent Ethernet ports connected to two separate independent networks. The controllers monitor the networks' health and will switch between networks when they detect a problem.

Redundant power supplies are available to provide power for critical applications that must not shut down if a power supply malfunctions.

Peer to peer communications

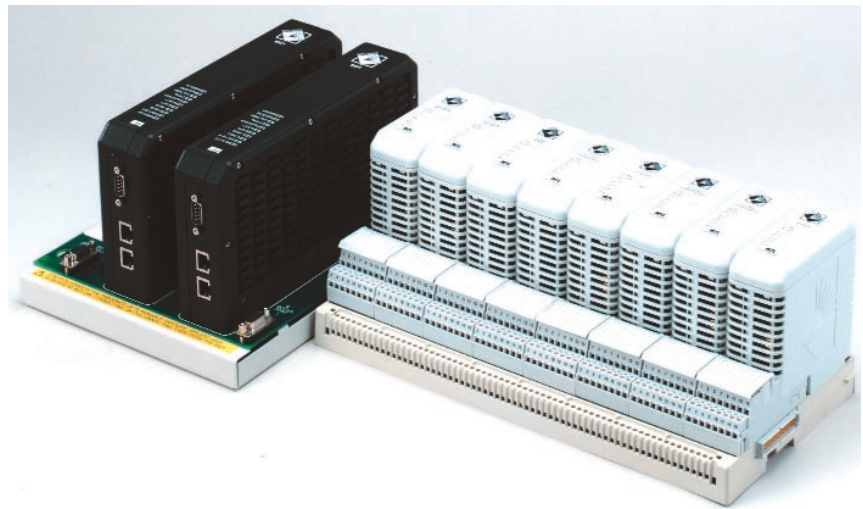
MOST Logic Controllers can communicate with each other on a peer to peer basis, removing the need for all data to be passed through the control room.

MOST Logic Controller

MOST Logic controller

8521-LC-MT

- ◆ IEC 61131-3 language support
- ◆ redundancy with bumpless transfer
- ◆ dual-redundant high-speed Ethernet™ connections
- ◆ field mountable in harsh process environments
- ◆ peer to peer communications between controllers
- ◆ on-line configuration and reconfiguration
- ◆ HART® passthrough of process and status variables
- ◆ integrated general-purpose and IS signals



Controller redundancy

Redundant controllers can be used for critical control applications. The redundant controller pair operates in parallel, checking status multiple times through the processing loop enabling the backup controller to continuously monitor the health of the master controller, assuring a rapid and bumpless transfer to the standby controller.

Network redundancy

In addition to controller redundancy, the MOST Logic Controller has two high-speed Ethernet ports to provide security of communication. Each port can be connected to an independent LAN which is continuously monitored for its integrity. If the primary port detects a network failure, traffic is immediately switched to the other LAN to maintain full communication.

Executable control programs

The control programs are held in non-volatile memory to enable them to be restored automatically after power cycling of the controller. The use of a redundant controller also enables a new control program to be downloaded to the standby unit while the process continues. When the download has been completed and verified, the standby can be switched to master status to employ the new program.

Remote Modbus Devices

The MOST Logic Controller communicates via Modbus TCP over Ethernet and can operate in either Modbus Master or Modbus Slave mode to communicate with remote MODBUS devices. Each controller also has 2 serial ports that can be configured as a Modbus Master to control and obtain information from Modbus Slaves and other serial devices, such as weigh scales,

barcode readers, etc. The serial ports can also be configured as a Modbus Slave, accepting write commands from Modbus Master devices and providing information on its data registers.

Failsafe and automatic cold start

In the event of complete loss of communication the controller will adopt a user-defined failsafe mode and similarly instruct the I/O to take up user-defined failsafe values. In the event of power loss the MOST Logic Controller will perform a cold restart which restores the program(s) and assumes a pre-defined status.

Peer to peer communications

MOST Logic Controller can communicate with each other on a peer to peer basis, enabling controllers to share data with each other. This capability ensures that critical information can be efficiently shared between controllers instead of requiring data to be passed to each controller from the control room.

I/O module configuration

The MOST Logic Controller receives full details of all the I/O modules under its control and stores the information in non-volatile memory. At start-up the controller downloads to the modules their configuration details, which also include the failsafe states they should adopt in the event of communication failure.

Firmware updates

In keeping with its ability to maintain operations on a continuous basis, a redundant MOST Logic Controller is also capable of receiving a firmware upgrade. In a manner similar to that used for strategy updates, a controller can receive an update to its

firmware while in the field. When the upgrade has been confirmed as successful, the controller can be returned to full operation as a master or as a protective standby.

HART® passthrough

The MOST Logic Controller has the ability to pass smart HART® information from field devices to a separate PC workstation, which allows you to readily interface to asset management software applications, to remotely manage the HART® information contained in your HART®-based field instruments. The MOST Logic Controller works with a variety of asset management packages, including Applied System Technologies' Cornerstone software or Emerson's Asset Management Solutions. HART® passthrough will soon be available over the Ethernet control network. Consult MTL for its availability.

Environmental stability

Like all of the MTL 8000 series equipment, the MOST Logic Controller is designed for use in harsh environments. It operates over a temperature range of -40°C to $+70^{\circ}\text{C}$ and is resistant to shock, vibration and corrosive environments.

Hazardous area operation

The MOST Logic Controller is designed also to operate in Class I, Division 2 and Zone 2 hazardous areas and can control I/O modules that have field wiring extending into the more hazardous Division 1, Zone 1 and Zone 0 areas.

Grows as your needs grow

The system is scaleable to your needs. You can add modular I/O to your system as your needs increase. Redundant controllers can be added without the need to power off your system - the backup controller powers up automatically and is seamlessly brought online.

MOST Logic Controller

MTL Process I/O™ hardware

Overview

MTL8000 is a completely modular I/O solution for both general purpose and hazardous area applications. It is based on a carrier system that supports a range of modules and offers a wide variety of I/O functions, including AC mains and intrinsic safety signals, even within the same node.

I/O Modules

I/O modules transfer signals to and from field instruments. Input modules receive signals from transmitters and sensors and convert them into a digital form for presentation to the Controller.

Output modules receive commands from the Controller and transfer them to actuators. A wide range of modules is available, including types for low-level instrumentation, AC mains and intrinsically safe signals.

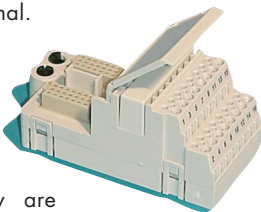


I/O modules typically have 4, 8 or 16 field channels.

Field terminals

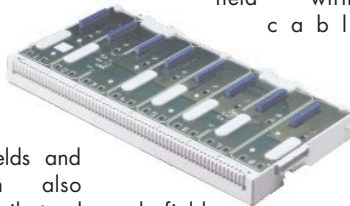
Field terminals provide the interface between the I/O modules and the field wiring. They include fusing and loop-disconnect as options. A mechanical keying system prevents an I/O module from being connected to the wrong type of field terminal.

Field terminals mount onto the module carrier, one to each I/O module. They are clamped firmly by the I/O module to form an electrical and mechanical assembly of high integrity. They may be replaced in service without removing carriers or disturbing the operation of other modules.



Carriers

Carriers form MTL8000's physical and electrical backbone by providing a mounting to support and interconnect the controller, power supplies, I/O modules and field terminals, and carry the address, data and power lines of the internal Railbus. They provide termination points for the LAN and field wiring



shields and can also distribute bussed field power to the I/O modules. I/O module carriers are available to support four or eight I/O modules.

System power supplies

System power supplies are available for the node to convert local AC or DC supplies to power the node or provide field power for I/O modules. MTL's innovative Bussed Field Power scheme for distributing field power avoids complex wiring at the field terminal and minimizes the carrier wiring.



'HART-ability'

The use of 'smart' instruments on process plants is growing but this investment is not always fully exploited. Whether it is for a new installation, or the upgrade of an existing one, MTL has solutions that provide the connections between the HART field instruments, the control systems and the process automation maintenance software. Specifically, the MTL8000 Process I/O system has been designed to be transparent to HART signals, thus allowing the host control software and any HART field instruments to communicate directly with each other. In addition, MTL's HART connection system provides on-line access from a PC to the HART field devices for monitoring device performance. HART devices may be selected for regular status monitoring and alerts can be issued if the status changes.

The benefits from this approach are:

- reduced commissioning time and cost
- reduced process downtime through status monitoring
- power loop maintenance costs by using field device diagnostics

MTL8000 in your system

Each controller node can address up to 64 I/O modules which, depending upon the number of channels per module, can provide up to 1024 I/O points at a single node! A node can consist of a mixture of analog and discrete modules, giving maximum flexibility to the system designer. Full HART pass-through is provided, making the MTL8000 appear "transparent" and thus allowing the inquiring "agent" to access the HART capabilities of field instruments.

Minimum downtime

MTL8000 has been designed to increase availability and minimize downtime. As mentioned earlier, redundant controllers, LAN Channels and power supplies can be specified as options to increase system availability. Possible downtime is further reduced by ensuring that the system components that use active circuitry can be removed and replaced quickly and easily. Even the field terminals can be replaced without interrupting the operation of adjacent I/O modules. Carriers have no active circuitry and are unlikely to need replacement.

Hazardous area applications

The MTL8000 is a truly field mountable system even in areas where flammable gases are present. It is available in versions to suit different area classification schemes:

- a) Equipment and field wiring located in general purpose areas, Class 1, Division 2 hazardous locations or Zone 2 hazardous areas.
- b) Equipment mounted in general purpose areas, Class 1, Division 2 hazardous locations or Zone 2 hazardous areas, with field wiring located in Division 1 hazardous locations or Zone 0 hazardous areas.

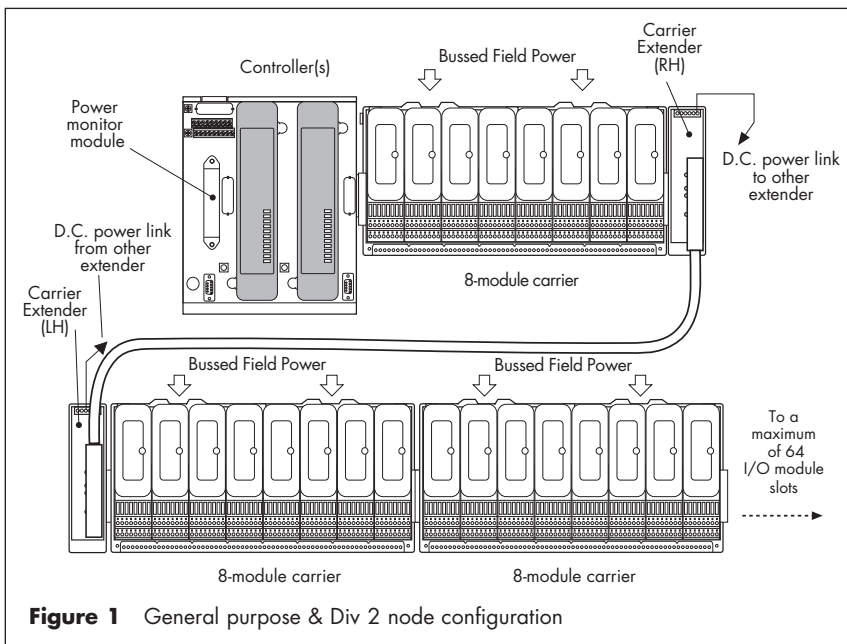


Figure 1 General purpose & Div 2 node configuration

A control node

Many industry applications do not present an explosion risk from gas or dust hazards. In others, the environment may be classified as a Zone 2 or Division 2 hazardous area, where flammable material is expected to occur only in abnormal conditions. For both of these the 2/2 system provides effective distributed I/O for process control. MTL8000 supports a full range of I/O module types covering inputs and outputs for both analog and discrete circuits. The node can be mounted out on the plant in a

suitable enclosure that is capable of providing protection against the environment. The diagram shows a node containing the basic components: one (or two) MOST Logic Controllers, I/O modules on their carriers linked by carrier-extenders and an extension cable.

MTL8000 with intrinsic safety field wiring

The MTL8000 Process I/O System is also capable of supporting I/O modules with

intrinsic safety (IS) field wiring, for connection to certified or 'simple apparatus' field devices in Division 1 or Zone 0 hazardous areas. A range of I/O module types with IS field circuits for industry-standard DI, DO, AI, AO and pulse applications is supported.

Integrated power supplies

Power for IS I/O modules is derived from integrated, modular power supply units. Each power unit is capable of supplying between eight and twenty I/O modules, depending on the I/O type and mix. Optional power supply redundancy is supported by means of an additional, redundant supply unit connected in an 'n+1' arrangement. In applications with mixed IS and non-IS field wiring, the full facilities of the 'Bussed Field Power' regime are retained for the non-IS part of the system. In nodes populated only with IS I/O modules, a separate system power supply module provides power for the Bus Interface Module and 'node services'. Redundancy of this supply is also supported.

MOST

The mission of MTL Open Systems Technologies (MOST) is to design, manufacture and distribute modular, open hardware and software technology-based components for use in the most demanding real-time system applications. These field-proven components can be "snapped" together to create sophisticated control systems.

CONTROLLER SPECIFICATION

LAN INTERFACE

Transmission medium100BaseTX or 10BaseT Ethernet™

Transmission protocol

.....Modbus™ over high-speed Ethernet™

Transmission rates10 - 100 Mbits/s

LAN connector type (x2)RJ 45 (8-pin)

LAN isolation (dielectric withstand)1500 V

Action on software malfunctionHalt CPU / Reset CPU

SERIAL INTERFACES (COM 1 & COM 2)

Transmission rates1.2 – 115.2 kbits/s (async.)

Transmission standardRS485 half-duplex

COM 1 connector (on carrier)9-pin D-type connector (F)

COM 2 connector (on controller)...9-pin D-type connector (M)

POWER SUPPLIES

Voltage10.9 – 12.6 V dc

Current0.4 A (typ.)

.....0.5 A (max.)

Railbus (12 V) via carrier15 mA (max.)

HAZARDOUS AREA APPROVALS

Location of equipment Zone 2, IIC T4 hazardous area
.....or Class 1, Div 2, Groups A, B, C, D T4 hazardous location

Applicable standards:

- ◆ Factory Mutual Research Co., Class No. 3611 for Class I, Division 2, Groups A, B, C, D hazardous locations
- ◆ CSA Std C22.2 No.213 for Class I, Division 2, Groups A, B, C, D hazardous locations
- ◆ ATEX Category 3 (for Zone 2 installation) to EN50021:1999 protection type n.

See System Specification Guide for other parameters

MECHANICAL

Module dimensions69 (w) x 232 (l) x 138 (h) mm

Weight (approx.)1.35 kg

Ethernet™ is a trademark of Xerox Corporation

Modbus™ is a trademark of Schneider Automation Inc

HART® is a registered trademark of the HART Communication Foundation